## **SIEMENS**

## **Data sheet**

## 6ES7517-3FP00-0AB0



Figure similar

SIMATIC S7-1500F, CPU 1517F-3 PN/DP, central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information		
Product type designation	CPU 1517F-3 PN/DP	
HW functional status	FS11	
Firmware version	V3.1	
FW update possible	Yes	
Product function	163	
• I&M data	Yes; I&M0 to I&M3	
Isochronous mode	Yes; I&MU to I&M3 Yes; Distributed and central; with minimum OB 6x cycle of 250 µs (distributed)	
	and 1 ms (central)	
SysLog	Yes	
Engineering with		
STEP 7 TIA Portal configurable/integrated from version	V19 (FW V3.1); V13 Update 3 (FW V1.6) or higher	
Configuration control		
via dataset	Yes	
Display		
Screen diagonal [cm]	6.1 cm	
Control elements		
Number of keys	6	
Mode selector switch	1	
Supply voltage		
Rated value (DC)	24 V	
permissible range, lower limit (DC)	19.2 V	
permissible range, upper limit (DC)	28.8 V	
Reverse polarity protection	Yes	
Mains buffering		
Mains/voltage failure stored energy time	5 ms	
Repeat rate, min.	1/s	
Input current		
Current consumption (rated value)	1.55 A	
Current consumption, max.	1.9 A	
Inrush current, max.	1.9 A; Rated value	
l²t	0.4 A²·s	
Power		
Infeed power to the backplane bus	12 W	
Power consumption from the backplane bus (balanced)	30 W	
Power loss		
Power loss, typ.	24 W	
Memory		

SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	3 Mbyte
<ul><li>integrated (for data)</li></ul>	8 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	, .
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
<ul> <li>Number range</li> </ul>	1 60 999; subdivided into: number range that can be used by the user: 1
0:	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of startup OBs     Number of asynchronous error OBs	
•	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Vec
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
	Counters, DDs, and technology data (axes). 100 ND

Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF	
Flag		
• Size, max.	16 kbyte	
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte	
Data blocks		
<ul> <li>Retentivity adjustable</li> </ul>	Yes	
Retentivity preset	No	
Local data		
• per priority class, max.	64 kbyte; max. 16 KB per block	
Address area		
Number of IO modules	16 384; max. number of modules / submodules	
I/O address area		
• Inputs	32 kbyte; All inputs are in the process image	
Outputs	32 kbyte; All outputs are in the process image	
per integrated IO subsystem		
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3	
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3	
per CM/CP	<b>,</b> ,	
— Inputs (volume)	8 kbyte	
— Outputs (volume)	8 kbyte	
Subprocess images	,	
Number of subprocess images, max.	32	
Hardware configuration	<u> </u>	
· · · · · · · · · · · · · · · · · · ·	CA. A distributed I/O system is abspectarized not only by the integration of	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)	
Number of DP masters		
• integrated	1	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total	
Number of IO Controllers		
• integrated	2	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be	
	inserted in total	
Rack		
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules	
Number of lines, max.	1	
PtP CM		
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots	
Time of day		
Clock		
• Type	Hardware clock	
Backup time	6 wk; At 40 °C ambient temperature, typically	
Deviation per day, max.	10 s; Typ.: 2 s	
Operating hours counter		
Number	16	
Clock synchronization		
• supported	Yes	
• to DP, master	Yes	
• on DP, device	Yes	
• in AS, master	Yes	
• in AS, device	Yes	
• on Ethernet via NTP	Yes	
Interfaces		
Number of PROFINET interfaces	2	
Number of PROFIBUS interfaces	1	
1. Interface		
Interface types		
• RJ 45 (Ethernet)	Yes; X1	
Number of ports	2	
• integrated switch	Yes	
- micgratou switch	100	

Dasks sels		
Protocols	Voc. IDv4	
IP protocol      PROFINITIO Controller	Yes; IPv4	
PROFINET IO Controller	Yes	
PROFINET IO Device	Yes	
<ul> <li>SIMATIC communication</li> </ul>	Yes	
Open IE communication	Yes; Optionally also encrypted	
Web server	Yes	
Media redundancy	Yes	
PROFINET IO Controller		
Services		
<ul> <li>Isochronous mode</li> </ul>	Yes	
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices	
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64	
— Number of connectable IO Devices for RT, max.	512	
— of which in line, max.	512	
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces	
Number of IO Devices per tool, max.	8	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
— PROFINET Security Class	1	
Update time for IRT		
— for send cycle of 250 μs	250 μs to 4 ms	
— for send cycle of 500 μs	500 μs to 8 ms	
— for send cycle of 1 ms	1 ms to 16 ms	
— for send cycle of 2 ms	2 ms to 32 ms	
— for send cycle of 4 ms	4 ms to 64 ms	
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)	
Update time for RT		
— for send cycle of 250 μs	250 μs to 128 ms	
— for send cycle of 500 μs	500 μs to 256 ms	
— for send cycle of 1 ms	1 ms to 512 ms	
— for send cycle of 2 ms	2 ms to 512 ms	
— for send cycle of 4 ms	4 ms to 512 ms	
PROFINET IO Device		
Services		
— Isochronous mode	No	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
— Shared device	Yes	
Number of IO Controllers with shared device, max.	4	
activation/deactivation of I-devices	Yes; per user program	
Asset management record	Yes; per user program	
— Asset management record     — PROFINET Security Class	SNMP Configuration and DCP Read Only	
2. Interface	Ortion Configuration and DOI Tread Offiy	
Interface types	Vac. Y2	
RJ 45 (Ethernet)     Number of parts	Yes; X2	
Number of ports     integrated quiteb	1 Na	
• integrated switch	No	
Protocols	Vest ID-4	
IP protocol	Yes; IPv4	
PROFINET IO Controller	Yes	
PROFINET IO Device	Yes	
SIMATIC communication	Yes	
Open IE communication	Yes; Optionally also encrypted	

Web server	Yes	
	No	
Media redundancy  PROFINET IO Controller	NO	
PROFINET IO Controller		
Services	N	
— Isochronous mode	No	
— Direct data exchange	No	
— IRT	No	
— PROFlenergy	Yes; per user program	
<ul> <li>Prioritized startup</li> </ul>	No	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128	
— of which in line, max.	128	
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
— PROFINET Security Class	1	
Update time for RT		
— for send cycle of 1 ms	1 ms to 512 ms	
PROFINET IO Device		
Services		
— Isochronous mode	No	
— IRT	No	
— PROFlenergy	Yes; per user program	
Prioritized startup	No	
— Shared device	Yes	
Number of IO Controllers with shared device, max.	4	
activation/deactivation of I-devices	Yes; per user program	
Asset management record	Yes; per user program	
— PROFINET Security Class	SNMP Configuration and DCP Read Only	
3. Interface	Orimin Conniguration and Bor Freday City	
Interface types		
• RS 485	Yes; X3	
Number of ports	1	
Protocols		
PROFIBUS DP master	Yes	
PROFIBUS DP device	No	
SIMATIC communication  PROFIBLE DR master.	Yes	
PROFIBUS DP master	40. for the interrested PDOFIDUO DD 1. 1.	
<ul><li>Number of connections, max.</li><li>max. number of DP devices</li></ul>	48; for the integrated PROFIBUS DP interface  125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
Services	THO IDOO OF THO HILL	
	Voc	
— Equidistance	Yes	
— Isochronous mode	Yes	
— activation/deactivation of DP devices	Yes	
Interface types		
RJ 45 (Ethernet)		
• 100 Mbps	Yes	
<ul><li>100 Mbps</li><li>Autonegotiation</li></ul>	Yes	
• 100 Mbps		
<ul><li>100 Mbps</li><li>Autonegotiation</li></ul>	Yes	
<ul><li>100 Mbps</li><li>Autonegotiation</li><li>Autocrossing</li></ul>	Yes Yes	
<ul><li>100 Mbps</li><li>Autonegotiation</li><li>Autocrossing</li><li>Industrial Ethernet status LED</li></ul>	Yes Yes	
100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485     Transmission rate, max.	Yes Yes Yes	
100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485     Transmission rate, max.	Yes Yes Yes	
100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485     Transmission rate, max.  Protocols	Yes Yes Yes Yes 12 Mbit/s	
100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485     Transmission rate, max.  Protocols  PROFIsafe	Yes Yes Yes Yes 12 Mbit/s	

Number of connections via integrated interfaces	288	
Number of connections via integrated interfaces     Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS	
Redundancy mode	04, in total, only 10 37-100thing connections are supported via 1 100 ib03	
H-Sync forwarding	Yes	
Media redundancy	165	
•	only via 1st interface (V1)	
— Media redundancy — MRP	only via 1st interface (X1)	
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager, MRP Client	
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	
— MRPD	Yes; Requirement: IRT	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD	
Number of stations in the ring, max.	50	
SIMATIC communication		
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected	
S7 routing	Yes	
Data record routing	Yes	
S7 communication, as server	Yes	
S7 communication, as client	Yes	
User data per job, max.	See online help (S7 communication, user data size)	
Open IE communication		
• TCP/IP	Yes	
— Data length, max.	64 kbyte	
several passive connections per port, supported	Yes	
• ISO-on-TCP (RFC1006)	Yes	
— Data length, max.	64 kbyte	
• UDP	Yes	
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast	
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)	
DHCP	Yes	
• DNS	Yes	
• SNMP	Yes	
• DCP	Yes	
• LLDP	Yes	
Encryption	Yes; Optional	
Veb server		
• HTTP	Yes; Standard and user pages	
• HTTPS	Yes; Standard and user pages	
• web API		
— Number of sessions, max.	200	
<ul> <li>number of simultaneous HTTP calls, max.</li> </ul>	4	
— HTTP request body, max.	131 072 byte	
OPC UA		
Runtime license required	Yes; "Large" license required	
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call	
<ul> <li>Application authentication</li> </ul>	Yes	
<ul><li>— Security policies</li></ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15,	
Linear and hearth of	Basic256Sha256	
User authentication	"anonymous" or by user name & password	
Number of connections, max.	40	
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000	
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC max.</li> </ul>	300 C_U	
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20	
<ul><li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li></ul>	100	
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1	
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5	
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000	

<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100	
Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20	
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space	
<ul> <li>Application authentication</li> </ul>	Yes	
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss	
— User authentication	"anonymous" or by user name & password	
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes	
<ul><li>Number of sessions, max.</li></ul>	64	
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000	
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000	
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50	
— Sampling interval, min.	10 ms	
— Publishing interval, min.	10 ms	
Number of server methods, max.	100	
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20	
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval	
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"	
<ul> <li>Number of nodes for user-defined server interfaces,</li> </ul>	30 000	
max.		
<ul> <li>Alarms and Conditions</li> </ul>	Yes	
<ul> <li>Number of program alarms</li> </ul>	400	
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200	
Further protocols		
• MODBUS	Yes; MODBUS TCP	
Isochronous mode		
Equidistance	Yes	
S7 message functions		
Number of login stations for message functions, max.	64	
Number of login stations for message functions, max.  number of subscriptions, max.	64 750	
number of subscriptions, max.	750	
number of subscriptions, max. number of tags/attributes for subscriptions, max.	750 20 000	
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
number of subscriptions, max. number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control variable	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  • Status/control variable  • Variables	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters	
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number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  • Forcing	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job 200; per job	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  Forcing  • Forcing  • Forcing, variables	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)	
number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  Forcing  • Forcing  • Forcing  • Forcing, variables  • Number of variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job 200; per job	
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number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200	

— of which powerfail-proof	1 000
— or which powerial-proof	1 000
Number of configurable Traces	8
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	10 240
<ul> <li>Required Motion Control resources</li> </ul>	
<ul><li>per speed-controlled axis</li></ul>	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	70
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	128
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Ecological footprint	
environmental product declaration	Yes
Global warming potential	
<ul><li>— global warming potential, (total) [CO2 eq]</li></ul>	570 kg
<ul> <li>global warming potential, (during production) [CO2 eq]</li> </ul>	96.9 kg
<ul><li>— global warming potential, (during operation) [CO2 eq]</li></ul>	483 kg
<ul><li>— global warming potential, (after end of life cycle)</li><li>[CO2 eq]</li></ul>	-9.97 kg
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
<ul><li>horizontal installation, min.</li><li>horizontal installation, max.</li></ul>	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
vertical installation, min.	display is switched off 0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C

<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual		
nfiguration / header			
configuration / programming / header			
Programming language			
— LAD	Yes; incl. failsafe		
— FBD	Yes; incl. failsafe		
— STL	Yes		
— SCL	Yes		
— CFC	Yes; either CFC or failsafe functionality		
— GRAPH	Yes		
Know-how protection			
<ul> <li>User program protection/password protection</li> </ul>	Yes		
Copy protection	Yes		
Block protection	Yes		
Access protection			
<ul> <li>protection of confidential configuration data</li> </ul>	Yes		
<ul> <li>Password for display</li> </ul>	Yes		
<ul> <li>Protection level: Write protection</li> </ul>	Yes		
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes		
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes		
<ul> <li>Protection level: Complete protection</li> </ul>	Yes		
User administration	Yes; device-wide		
programming / cycle time monitoring / header			
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time		
• upper limit	adjustable maximum cycle time		
mensions			
Width	175 mm		
Height	147 mm		
Depth	129 mm		
eights			
Weight, approx.	1 929 g		
assifications			

	version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565

## Approvals / Certificates

General Product Approval

Manufacturer Declaration





**Miscellaneous** 

UNSPSC



15

Miscellaneous

32-15-17-05

**General Product Approval** 

EMV

For use in hazardous locations







<u>FM</u>



<u>FM</u>

For use in hazardous locations

**Functional Saftey** 

CCC-Ex



IECEx



Type Examination Cer-tificate

<u>Miscellaneous</u>

Type Examination Cer-tificate

**Functional Saftey** 

Maritime application











NK / Nippon Kaiji Ky-<u>okai</u>

Maritime application

other

Environment



CCS (China Classification Society)



**PROFINET** 



Profibus



**Industrial Communication** 

**PROFINET** 



Profibus

last modified:

4/4/2025

