SIEMENS

Data sheet

6ES7315-7TJ10-0AB0



SIMATIC S7-300, CPU 315T-3 PN/DP, Central processing unit for PLC and technology tasks, 384 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP (drive), 3rd interface Ethernet PROFINET with 2-port switch, Integr. I/O for technology, Front connector (1x 40-pole) and Micro Memory Card min. 8 MB required

General information	
Product type designation	CPU 315T-3 PN/DP
HW functional status	01
Firmware version	CPU: V3.2; integrated technology V4.1.5
Product function	
 Isochronous mode 	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
 Programming package 	STEP 7 V5.5 SP2 or higher and S7-Technology option package V4.2 SP3
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Load voltage L+	
Rated value (DC)	24 V
 Reverse polarity protection 	Yes
Digital outputs	
— Rated value (DC)	24 V; (2L+)
- Reverse polarity protection	No; (2L+)
Input current	
Current consumption (rated value)	1 050 mA
Current consumption (in no-load operation), typ.	230 mA
Inrush current, typ.	6.5 A
l²t	1 A ² ·s
Power loss	
Power loss, typ.	7.5 W
Memory	
Work memory	
• integrated	384 kbyte
• expandable	No
Load memory	
Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last programming), min. 	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 µs

for word operations, two	0.00.00
for word operations, typ.	0.09 µs
for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.45 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
Number of technology synchronous alarm OBs	1; OB 65
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
• per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	Ver
— adjustable	Yes
— lower limit	0
— upper limit IEC counter	999
	Yes
presentType	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte
המנטיותים מענט מוסט נוווטיס, טטטונפוס, וומאס, וומא.	

-	
Flag	
• Size, max.	2 048 byte
 Retentivity available 	Yes; MB 0 to MB 2 047
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
 per priority class, max. 	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	2010 5910
Inputs	2 048 byte
Outputs	2 048 byte
-	
Inputs, adjustable	2 048 byte
Outputs, adjustable	2 048 byte
Inputs, default	128 byte
Outputs, default	128 byte
Default addresses of the integrated channels	
— Digital inputs	66
— Digital outputs	66
Subprocess images	
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
Inputs	16 384
— of which central	256
Outputs	16 384
— of which central	256
Analog channels	
Inputs	1 024
— of which central	64
Outputs	1 024
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
• integrated	2; 1 DP and 1 DP (drive)
• via CP	2; for DP
Number of operable FMs and CPs (recommended)	2, 101 D1
• FM	8
• FMI • CP, PtP	8
	8
• CP, LAN	8
Rack	
• Racks, max.	1
Modules per rack, max.	8
Time of day	
Clock	
Hardware clock (real-time)	Yes
 retentive and synchronizable 	Yes
Backup time	6 wk; At 40 °C ambient temperature
• Deviation per day, max.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	

- Number	1
Number	1
Number/Number range	0 04-0424 have (when wind 050 404)
Range of values	0 to 2^31 hours (when using SFC 101)
• Granularity	1h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes
• on DP, device	Yes; Only time-of-day slave
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	4
 of which inputs usable for technological functions 	4
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	4
— up to 60 °C, max.	4
vertical installation	
— up to 40 °C, max.	4
Input voltage	
 Rated value (DC) 	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30 V
Input current	
● for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for technological functions	
— at "0" to "1", max.	10 µs; Typical
— at "1" to "0", max.	10 μs; Typical
Cable length	
 shielded, max. 	1 000 m
Digital outputs	
Number of digital outputs	8
 of which high-speed outputs 	8
Functions	for technology functions, e.g. high-speed cam switch signals
Short-circuit protection	Yes
Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	48 V
Controlling a digital input	No
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
lower limit	48 Ω
upper limit	4 kΩ
Output voltage	
• for signal "0", max.	3 V; (2L+)
• for signal "1", min.	Rated voltage -2.5 V
Output current	
 for signal "1" rated value 	0.5 A
 for signal "1" permissible range for 0 to 60 °C, min. 	5 mA
• for signal "1" permissible range for 0 to 60 °C, max.	0.6 A
 for signal "0" residual current, max. 	0.3 mA
Parallel switching of two outputs	
• for uprating	No
 for redundant control of a load 	
	No
Switching frequency	NO

• with resistive load, max.	100 Hz
• with inductive load, max.	0.2 Hz; According to IEC 60947-5-1, DC-13
• on lamp load, max.	100 Hz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	3 A
all other mounting positions	
— up to 40 °C, max.	4 A
Integrated high-speed cams	
 Switching accuracy (+/-) 	70 µs
Cable length	
 shielded, max. 	1 000 m
Analog inputs	
Number of analog inputs	0
Encoder	
Connectable encoders	
2-wire sensor	No
Interfaces	
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
 Output current of the interface, max. 	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/a
	12 Mbit/s
max. number of DP devices	124
Services	
— PG/OP communication	Yes
- Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
- SYNC/FREEZE	Yes
 activation/deactivation of DP devices 	Yes
— max. number of DP devices that can be	8
activated/deactivated at the same time	

— Direct data exchange (slave-to-slave	Yes; as subscriber
communication) — DPV1	Yes
	Tes
Address area — Inputs, max.	2 kbyta
•	2 kbyte
— Outputs, max.	2 kbyte
User data per DP device	244 hite
— Inputs, max.	244 byte
— Outputs, max. 1st interface / PROFIBUS DP device / header	244 byte
• Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32 20 h t
User data per address area, max.	32 byte
Services	Vez
- PG/OP communication	Yes
- Routing	Yes; Only with active interface
— Global data communication	No
- S7 basic communication	No
- S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	2 TH DYIC
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	165
■ RS 485	Vec
RS 485	Yes
Output current of the interface, max.	Yes 200 mA
Output current of the interface, max. Protocols	200 mA
Output current of the interface, max. Protocols MPI	200 mA No
Output current of the interface, max. Protocols MPI PROFIBUS DP master	200 mA No Yes; DP(DRIVE)-Master
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device	200 mA No Yes; DP(DRIVE)-Master No
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection	200 mA No Yes; DP(DRIVE)-Master
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master	200 mA No Yes; DP(DRIVE)-Master No No
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max.	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices	200 mA No Yes; DP(DRIVE)-Master No No
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services — PG/OP communication	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services — PG/OP communication — Routing	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No
Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No Yes
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance Isochronous mode 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No Yes
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No No No No No
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE activation/deactivation of DP devices 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No No No No No No
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE activation/deactivation of DP devices 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No No No No No
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE activation/deactivation of DP devices 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No Yes Yes Yes No Yes
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication S7 communication S7 communication SYNC/FREEZE activation/deactivation of DP devices Address area Inputs, max. 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No Yes Yes No Yes No Yes No
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication S7 communication SYNC/FREEZE activation/deactivation of DP devices DPV1 Address area Inputs, max. Outputs, max. 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No Yes Yes Yes No Yes
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE activation/deactivation of DP devices Address area Inputs, max. Outputs, max. 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No No No
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE activation/deactivation of DP devices DPV1 Address area Inputs, max. Outputs, max. 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No No Yes Yes No Yes No Yes No 244 byte 244 byte
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE activation/deactivation of DP devices DPV1 Address area Inputs, max. Outputs, max. Outputs, max. Outputs, max. 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No No No
 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP device Point-to-point connection PROFIBUS DP master Transmission rate, max. max. number of DP devices Services PG/OP communication Routing Global data communication S7 basic communication S7 basic communication S7 communication Equidistance Isochronous mode SYNC/FREEZE activation/deactivation of DP devices DPV1 Address area Inputs, max. Outputs, max. 	200 mA No Yes; DP(DRIVE)-Master No No 12 Mbit/s 64 No No No No No No No No No Yes Yes No Yes No Yes No 244 byte 244 byte

• Transmission rate, max.	12 Mbit/s
3. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Number of ports	2
integrated switch	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFIBUS DP master	No
PROFIBUS DP device	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
- Routing	Yes
- S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of
	instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— Shared device	Yes
— Prioritized startup	Yes
 Number of IO devices with prioritized startup, max. 	32
- Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Activation/deactivation of IO Devices 	Yes
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes
 — Number of IO Devices per tool, max. 	8
 Device replacement without swap medium 	Yes
— Send cycles	250 μs, 500 μs, 1 ms, 2 ms, 4 ms
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
- Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I- Device
— Shared device	Yes

— Number of IO Controllers with shared device, max.	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
Open IE communication	
 Number of connections, max. 	8
 Local port numbers used at the system end 	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532,
	65533, 65534, 65535
Keep-alive function, supported	Yes
Protocols	
PROFIsafe	No
Redundancy mode	
Media redundancy	
 — Switchover time on line break, typ. 	200 ms; PROFINET MRP
 — Number of stations in the ring, max. 	50
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
 — Data length for connection type 01H, max. 	1 460 byte
— Data length for connection type 11H, max.	32 768 byte
- several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
- Number of connections, max.	8
— Data length, max.	1 472 byte
Web server	1 1 2 0 10
supported	Yes
User-defined websites	Yes
Number of HTTP clients	5
communication functions / header	5
PG/OP communication	Yes
Data record routing	Yes
Global data communication	No.
• supported	Yes
Number of GD loops, max.	8
Number of GD packets, max.	8
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
 Size of GD packets, max. 	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
supported	Yes
 User data per job, max. 	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET
07	as server)
S7 communication	
supported	Yes
as server	Yes
● as client	Yes; via integrated PROFINET interface and loadable FB or via CP and
	loadable FB
as clientUser data per job, max.	loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the
• User data per job, max.	loadable FB
User data per job, max. S5 compatible communication	loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
User data per job, max. S5 compatible communication supported	loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the
User data per job, max. S5 compatible communication supported Number of connections	loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication) Yes; via CP and loadable FC
User data per job, max. S5 compatible communication • supported	loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)

recorded for DC communication	4
- reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
usable for OP communication	15
- reserved for OP communication	1
- adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
usable for S7 basic communication	14
- reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	14
 usable for S7 communication 	14
 reserved for S7 communication 	0
 — adjustable for S7 communication, min. 	0
 — adjustable for S7 communication, max. 	14
 total number of instances, max. 	32
 usable for routing 	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max.
0- <i>(i</i>)	14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4; without continuation
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	10
	Vaa
present Number of optrion, max	Yes
Number of entries, max.	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
can be read out	Yes
Interrupts/diagnostics/status information	
Alarms	No
Diagnostics function	No
Diagnostics indication LED	
 Status indicator digital input (green) 	Yes
 Status indicator digital output (green) 	Yes
Potential separation	
Potential separation digital inputs	
 between the channels and backplane bus 	Yes
Potential separation digital outputs	
between the channels and backplane bus	Yes
Isolation	
Isolation tested with	500 V DC
Ambient conditions	

Ambient temperature during operation	
• min.	0 °C
• max.	0° 00
configuration / header	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 SP2 or higher and S7-Technology option package V4.2 SP3
configuration / programming / header	
Command set	see instruction list
Nesting levels	8
 System functions (SFC) 	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
- SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
 User program protection/password protection 	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	640 g
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